

**Amendments to the Claims:**

The following listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Previously Presented) A method of using an image forming apparatus, comprising:
  - detachably attaching a developer cartridge to an accommodating portion of a photosensitive member cartridge to form a process unit,
  - the photosensitive member cartridge including a photosensitive member,
  - the developer cartridge including a developer roller that dispenses developer, and
  - the accommodating portion being provided in a lower portion of the photosensitive member cartridge extending substantially horizontally away from the photosensitive member, such that the developer cartridge is substantially above the accommodating portion and adjacent to the photosensitive member when the developer cartridge is attached to the accommodating portion;
  - detachably attaching the process unit to a housing from a front face of the housing; and
  - attaching a feed cassette that accommodates a recording medium to the housing from the front face.
2. (Previously Presented) The method of claim 1, further comprising:
  - locking the developer cartridge to the photosensitive member cartridge when the developer cartridge is attached to the accommodating portion.
3. (Previously Presented) The method of claim 1, further comprising:

rotatably providing the photosensitive member in a case of the photosensitive member cartridge with a bottom wall that substantially covers the photosensitive member;  
and

providing a plurality of foot portions on an exterior wall of the bottom wall to stabilize the photosensitive member cartridge on a substantially flat surface.

4. (Cancelled)

5. (Original) The method of claim 3, further comprising:

rotatably providing a transfer roller in the case such that the transfer roller faces the photosensitive member and the bottom wall of the case substantially covers the photosensitive member and at least a lower portion of the transfer roller.

6. (Previously Presented) The method of claim 1, further comprising:

providing a first register roller in the housing;

rotatably providing the photosensitive member in a case of the photosensitive member cartridge having a bottom;

providing a second register roller at the bottom of the case such that the second register roller faces the first register roller when the process unit is attached to the housing;  
and

moving the second register roller up and down in a substantially vertical direction relative to the photosensitive member cartridge.

7. (Original) The method of claim 6, further comprising:

rotatably providing a transfer roller in the case such that the transfer roller faces the photosensitive member.

8. (Previously Presented) The method of claim 1, further comprising:

rotatably providing the photosensitive member in a case of the photosensitive member cartridge having an extending rib and a bottom wall that define an opening through which a recording medium may pass; and

detachably attaching the developer cartridge to the accommodating portion of the photosensitive member cartridge such that the extending rib of the case and at least a portion of a bottom surface of the developer cartridge define a space through which the recording medium may pass from the opening of the bottom wall.

9. (Previously Presented) The method of claim 8, further comprising:

rotatably providing a transfer roller in the case such that the transfer roller faces the photosensitive member, wherein the recording medium may pass between the photosensitive member and the transfer roller.

10. (Previously Presented) The method of claim 1, further comprising:

urging the developing roller of the developer cartridge toward the photosensitive member when the developer cartridge is attached to the accommodating portion.

11. (Previously Presented) The method of claim 10, wherein urging the developing roller comprises using an urging device provided on the photosensitive member cartridge and an action-receiving portion provided on the developer cartridge to urge the developing roller toward the photosensitive member.

12. (Previously Presented) A method of using a process cartridge, comprising:

detachably attaching a first cartridge to an accommodating portion of a second cartridge to form a process cartridge,

the first cartridge including a developer roller that dispenses developer,

the second cartridge including a photosensitive member, and

the accommodating portion being provided in a lower portion of the second cartridge extending substantially horizontally away from the photosensitive member, such that the first cartridge is substantially above the accommodating portion and adjacent to the photosensitive member when the first cartridge is attached to the accommodating portion;

wherein:

a top surface of the first cartridge and a top surface of the second cartridge form a substantially common surface when the first cartridge is attached to the accommodating portion.

13. (Cancelled)

14. (Previously Presented) The method of claim 13, further comprising:

locking the first cartridge to the second cartridge when the first cartridge is attached to the accommodating portion.

15. (Previously Presented) A method of using a process cartridge, comprising:

detachably attaching a first cartridge to an accommodating portion of a second cartridge to form a process cartridge,

the first cartridge including a developer roller that dispenses developer,

the second cartridge including a photosensitive member, and

the accommodating portion being provided in a lower portion of the second cartridge extending substantially horizontally away from the photosensitive member, such that the first cartridge is substantially above the accommodating portion and adjacent to the photosensitive member when the first cartridge is attached to the accommodating portion;

wherein:

a top surface of the first cartridge and a top surface of the second cartridge are substantially co-planar when the first cartridge is attached to the accommodating portion.

16. (Original) A method of using a process cartridge, comprising:

rotatably providing a photosensitive member in a case of a photosensitive member cartridge;

rotatably providing a transfer roller in the case such that the transfer roller is below and faces the photosensitive member;

substantially covering the photosensitive member and the transfer roller with the case, the case having a bottom wall covering a lower portion of the transfer roller, the bottom wall of the case having an extending portion extending below the transfer roller in a horizontal direction; and

attaching a developer cartridge to the extending portion.

17. (Original) The method of claim 16, further comprising:  
storing developer in a developer container of the developer cartridge; and  
supplying the developer to the photosensitive member using a developer roller of the developer cartridge.

18. (Previously Presented) The method of claim 16, further comprising  
locking the developer cartridge to the extending portion.

19. (Previously Presented) A method of using a process cartridge, comprising:  
supporting a photosensitive member, on which an electrostatic latent image can be formed and which receives developer supplied by a developer roller, in a case of a photosensitive member cartridge;

detachably attaching a developer cartridge to an accommodating portion of the case,

the developer cartridge including the developer roller, and  
the accommodating portion being provided in a lower portion of the case of the photosensitive member cartridge extending substantially horizontally away from the photosensitive member, such that the developer cartridge is substantially above the

accommodating portion and adjacent to the photosensitive member when the developer cartridge is attached to the accommodating portion; and

urging the developing roller of the developer cartridge toward the photosensitive member when the developer cartridge is attached to the accommodating portion.

20. (Previously Presented) The method of claim 19, wherein urging the developing roller comprises using an urging device provided on the photosensitive member cartridge and an action-receiving portion provided on the developer cartridge to urge the developing roller toward the photosensitive member.

21. (Previously Presented) The method of claim 20, further comprising:  
detachably attaching the process cartridge to a body of an image forming apparatus;

positioning the urging device in communication with a guide to move the urging device between an urging state and a non-urging state as the process cartridge is moved in one of an attaching direction and a detaching direction relative to the body of the image forming apparatus.

22. (New) A method of using an image forming apparatus, comprising:  
detachably attaching a developer cartridge to an accommodating portion of a photosensitive member cartridge to form a process unit,

the photosensitive member cartridge including a photosensitive member,

the developer cartridge including a developer roller that dispenses developer, and

the accommodating portion being provided in a lower portion of the photosensitive member cartridge extending substantially horizontally away from the

photosensitive member, such that the developer cartridge is substantially above the accommodating portion and adjacent to the photosensitive member when the developer cartridge is attached to the accommodating portion; and

detachably attaching the process unit to a housing of the image forming apparatus;

wherein the developer cartridge is detachably attached to the accommodating portion by bringing the developer cartridge into contact with the photosensitive member cartridge and rotating the developer cartridge about an axis to attach the developer cartridge to the accommodating portion.

23. (New) The method of claim 22, wherein the axis is defined by a portion of the developer cartridge.

24. (New) The method of claim 23, wherein the axis is defined by the developer roller.

25. (New) The method of claim 22, wherein detachably attaching the developer cartridge to the accommodating portion comprises engaging a locking mechanism that holds the developer cartridge in communication with the photosensitive member cartridge.

26. (New) The method of claim 22, further comprising detaching the developer cartridge from the accommodating portion.

27. (New) The method of claim 26, wherein detachably attaching the developer cartridge to the accommodating portion comprises engaging a locking mechanism that holds the developer cartridge in communication with the photosensitive member cartridge.

28. (New) The method of claim 27, wherein detaching the developer cartridge from the accommodating portion comprises releasing the locking mechanism.

29. (New) The method of claim 22, wherein detachably attaching the developer cartridge to the accommodating portion comprises bringing the developer roller into proximity with the photosensitive member.

30. (New) The method of claim 22, wherein detachably attaching the developer cartridge to the accommodating portion comprises bringing the developer roller into contact with the photosensitive member.